

Milk tank controllers

XR80D

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1. GENERAL WARNING

1.1 PLEASE READ BEFORE USING THIS MANUAL

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.

1.2 SAFETY PRECAUTIONS

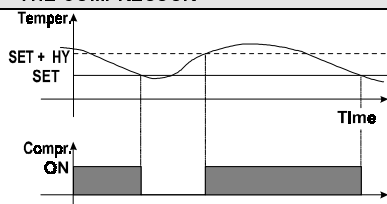
- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation
- Warning: disconnect all electrical connections before any kind of maintenance.
- The instrument must not be opened.
- Fit the probe where it is not accessible by the end user.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell s.r.l." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

2. GENERAL DESCRIPTION

Models **XR80D**, DIN format, is a microprocessor based controller suitable for application in the milk preservation / refrigeration sector. It is equipped with one thermostat probe and two relay outputs to control the compressor and agitator. The XR80D allows a very accurate control of all the main functions required during the "milk-tank preservation" cycles, including the timed cycles of agitator functions. The operator can also manually start a timed agitation cycle by pushing the  key on the instrument's front panel.

3. CONTROLLING LOADS

3.1 THE COMPRESSOR



The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point: if the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again. In case of fault in the thermostat probe the start and stop of the compressor are timed through parameters "COn" and "COF".

3.2 AGITATION CYCLE

The functions of the agitator can be selected by means of the AgC parameter.

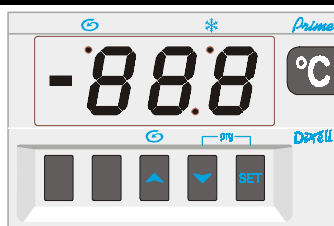
AgC = EL (parallel) the agitator always operates when the compressor is running and continues to do so for a length of time - which can be set in parameter "Agt" (Duration of agitation cycle)- even after the compressor stops. If the compressor does not run longer than the time set in parameter "IAG" (Interval between agitation cycles), the agitator will start to function anyway for the length of time set in parameter Agt.

AgC= in independent agitator. The agitator is switched ON and OFF according to the IAG parameter independently from the state of the compressor. It operates for the time set in the Agt parameter.

3.3 MANUAL AGITATION CYCLE

It can be started by means of the  key, by holding it pressed for 3 seconds. Agitator remains ON for the time set in Agt parameter. The compressor keeps with the normal regulation.

4. FRONT PANEL COMMANDS



SET: To display target set point; in programming mode it selects a parameter or confirm an operation.

▲ (UP): To see the max. stored temperature; in programming mode it browses the parameter codes or increases the displayed value.

TO START A MANUAL AGITATION CYCLE: in normal operation, by holding it pressed for 3s the agitation cycle is started.

▼ (DOWN): To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.

KEY COMBINATIONS:

▲ + ▼ To lock & unlock the keyboard.

SET + ▼ To enter in programming mode.

SET + ▲ To return to the room temperature display.

4.1 MEANING OF LEDS

Each LED function is described in the following table.

LED	MODE	FUNCTION
	ON	Compressor enabled
	Flashing	-Programming Phase (flashing with ) - Anti-short cycle delay enabled
	ON	Agitator enabled
	Flashing	- Programming Phase (flashing with )

4.2 HOW TO SEE THE MIN TEMPERATURE

1. Press and release the  key.
2. The "Lo" message will be displayed followed by the minimum temperature recorded.
3. By pressing the  key again or by waiting 5s the normal display will be restored.

4.3 HOW TO SEE THE MAX TEMPERATURE

1. Press and release the  key.
2. The "Hi" message will be displayed followed by the maximum temperature recorded.
3. By pressing the  key again or by waiting 5s the normal display will be restored.

4.4 HOW TO RESET THE MAX AND MIN TEMPERATURE RECORDED

1. Hold press the SET key for more than 3s, while the max. or min temperature is displayed. (rSt message will be displayed)
2. To confirm the operation the "rSt" message starts blinking and the normal temperature will be displayed.

4.5 HOW TO SEE THE SETPOINT

1. Push and immediately release the SET key: the display will show the Set point value;
2. Push and immediately release the SET key or wait for 5 seconds to display the probe value again.

4.6 HOW TO CHANGE THE SETPOINT

1. Push the SET key for more than 2 seconds to change the Set point value;
2. The value of the set point will be displayed and the  LED starts blinking;
3. To change the Set value push the  or  arrows.
4. To memorise the new set point value push the SET key again or wait 15s.

4.7 HOW TO START A MANUAL AGITATION CYCLE

Push the UP key for more than 2 seconds and a manual agitation cycle will start.

4.8 HOW TO CHANGE A PARAMETER VALUE

To change the parameter's value operate as follows:

1. Enter the Programming mode by pressing the Set and UP key for 3s ( and  start blinking).
2. Select the required parameter.
3. Press the "SET" key to display its value ( LED starts blinking).
4. Use "UP" or "DOWN" to change its value.
5. Press "SET" to store the new value and move to the following parameter.

To exit: Press SET + UP or wait 15s without pressing a key.

NOTE: the set value is stored even when the procedure is exited by waiting the time-out to expire.

4.9 HOW TO LOCK THE KEYBOARD

1. Keep pressed for more than 3 s the UP and DOWN keys.
2. The "POF" message will be displayed and the keyboard will be locked. At this point it will be possible only to see the set point or the MAX o Min temperature stored
3. If a key is pressed more than 3s the "POF" message will be displayed.

4.10 TO UNLOCK THE KEYBOARD

Keep pressed together for more than 3s the UP and DOWN keys.

5. LIST OF PARAMETERS

REGULATION

Hy Differential: (0,1 + 25,5°C / 1+255 °F) Intervention differential for set point. Compressor Cut IN is Set Point Plus Differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.

Ot Thermostat probe calibration: (-12,0÷12,0°C; -120÷120°F) allows the adjustment of possible offset of the thermostat probe.

AC Anti-short cycle delay: (0÷50 min) minimum interval between the compressor stop and the following restart.

DISPLAY

rES Resolution (for °C): (in = 1°C; dE = 0.1 °C) allows the decimal point displaying.

AGITATION CYCLE

IAG Interval between agitation cycles: (1÷120 min)
Determines the time interval between the beginning of two agitation cycles. **NOTE:** When a continuous agitation cycle is started, the time counting is reset and starts from zero.

Agt Length for agitation cycle: (0÷255 min/sec) It sets the agitation cycle duration.

ALARMS

ALU MAXIMUM temperature alarm: (ALL÷150°C; ALL ÷302°F) when this temperature is reached the alarm is enabled, after the "ALD" delay time.

ALL Minimum temperature alarm: (-50.0°C ÷ ALU; -58°F ÷ ALU) when this temperature is reached the alarm is enabled, after the "ALD" delay time.

ALD Temperature alarm delay: (0÷255 min) time interval between the detection of an alarm condition and alarm signalling.

OTHER

PbC Probe selection: (Ptc=PTC probe; ntc=NTC probe). It allows the selection of the type of probe.

6. INSTALLATION AND MOUNTING

Instrument **XR80D** shall be mounted on a DIN rail. The temperature range allowed for correct operation is 0÷60 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let air circulate by the cooling holes.

7. ELECTRICAL CONNECTIONS

The instrument is provided with screw terminal block to connect cables with a cross section up to 2.5 mm². Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

7.1 PROBE CONNECTION

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration.

8. ALARM SIGNALS

Message	Cause	Output
"EE"	Data or memory failure	
"P1"	Probe failure	Output according to par. "Con" and "COF"
"HA"	Maximum temp. alarm	Output unchanged.
"LA"	Minimum temp. alarm	Output unchanged.

8.1 ALARM "EE"

The instrument is provided with an internal check verifying memory integrity. Alarm "EE" flashes when a failure in the internal memory is detected. In such case call the service.

8.2 ALARM RECOVERY

Probe alarm "P1" start some seconds after the fault in the related probe; it automatically stops some seconds after the probe restarts normal operation. Check connections before replacing the probe.

Temperature alarms "HA" and "LA" automatically stop as soon as the thermostat temperature returns to normal values and when defrost starts.

9. TECHNICAL DATA

Connections: Screw terminal block ≤ 2.5 mm² wiring.

Power supply: 230, 110, ± 10%, 50/60Hz)

Power absorption: 3VA max

Display: 3 digits, red LED, 14,2 mm high.

Inputs: 1 PTC or NTC probe.

Relay outputs

compressor SPDT relay 8(3) A, 250Vac or
agitator SPST relay 8(3) A, 250Vac or

Kind of action: 1B.

Pollution grade: normal

Software class: A.

Data storing: on the non-volatile memory (EEPROM).

Operating temperature: 0÷60 °C.

Storage temperature: -30÷85 °C.

Relative humidity: 20÷85% (no condensing)

Measuring and regulation range:

PTC probe: -50÷150°C (-58÷302°F)

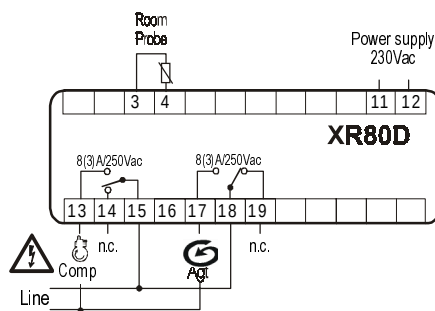
NTC probe: 40÷110°C (-58÷230°F)

Resolution: 0,1 °C or 1°C or 1 °F (selectable).

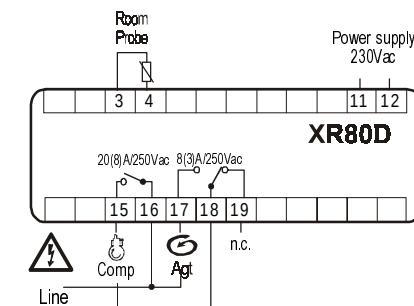
Accuracy (ambient temp. 25°C): ±0,7 °C ±1 digit

10. CONNECTIONS

10.1 XR80D: COMPRESS. 8A



10.2 XR80D: COMPRESS. 20A



11. DEFAULT SETTING VALUES

Label	Name	Range	Val.
Set	Set point	LS÷US	2.0
Hy	Differential	0,1÷25.5°C / 1÷255°F	2.0
LS	Minimum set point	-50°C÷SET / -58°F÷SET	-30
US	Maximum set point	SET÷150°C / SET ÷ 302°F	20
Ot	Thermostat probe calibration	-12÷12°C / -120÷120°F	0
OdS	Outputs delay at start up	0÷255 min	0
AC	Anti-short cycle delay	0 ÷ 50 min	1
CO _n	Compressor ON time with faulty probe	0 ÷ 255 min	15
CO _F	Compressor OFF time with faulty probe	0 ÷ 255 min	30
CF	Temperature measurement unit	°C ÷ °F	°C
rES	Resolution	in ÷ dE	dE
AgC	Agitator configuration	EL=with compressor in=independent	EL
tiC	Resolution for the Agt parameter	nP=minutes Pb=seconds	nP
IAG	Interval between agitation cycle	1÷120min	15
Agt	Length for agitation cycle	0÷255min	3
AP _O	First agitation cycle after start up	n=immediately y=after IAG	y
ALC	Temperat. alarms configuration	rE: Ab	Ab
ALU	MAXIMUM temperature alarm	ALL÷150.0°C ALL ÷302°F	100
ALL	Minimum temperature alarm	-50.0°C÷ALU / -58°F ÷ ALU	-50
ALD	Temperature alarm delay	0 ÷ 255 min	15
dA _O	Delay of temperature alarm at start up	0 ÷ 23h e 50'	1.3

Label	Name	Range	Val.
PbC	Probe selection	Ptc ÷ ntc	ntc/Ptc
rEL	Software release	--	3.0
Ptb	Map code	--	2

Hidden parameters

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